

Finishing Instructions for Factory Primed Doors

Our doors are primed using NC (Nitrocellulose) Lacquer.

- Prior to painting insure that the building atmosphere is dried to a normal relative humidity and temperature. Doors stored at a job site with recently installed drywall is a “very poor” environment for keeping doors prior to finishing.
- Doors should always be stored flat and in a clean, dry surrounding, with spacing between to allow for proper ventilation. Door should never be stored directly on concrete or leaned against walls.
- Door should not be considered ready for painting when initially received. Prior to painting, remove gloss, handling marks, raised grain, minor glue marks, and any other undesirable blemishes by completely block sanding all surfaces with 180-220 grit sand paper or fine sanding sponge. Clean the door thoroughly after sanding with a tack cloth and mineral spirits.
- Avoid using caustic or abrasive cleaners. Wait for any moisture to flash off before painting.
- Spot prime if needed.
- Certain doors with an applied glazing bead will require some filling of nail holes.
- Apply a minimum of two topcoats of paint.
- Both sides and all four edges of the door must receive two coats of paint.
- Follow paint manufacturer’s instructions carefully.
- Doors should be sealed (painted) within 48 hours of arrival to job site.
- Any door with noticeable defects must be rejected and brought to Trimlite’s attention prior to finishing.

**IF THE ABOVE INSTRUCTIONS ARE NOT ADHERED TO,
ANY WARRANTY WILL BE VOIDED.**

